



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3751-1**Job Sheet 190336****Part No:** D3751-1**Job Qty:** 8 ea**Part Name:** Shim**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/7/19**Job Tracking No:****Due Date:** 2/25/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV B IPP Rev:A 08-01-30 new issue DD verified by: IPP Rev:B 08-03-18 chg to revB DD verified by:**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	2/25/19	2/25/19	0.00	0.67	Waterjet - Flow		SC 19/02/08
110	QC	8 pcs	2/25/19	2/25/19	0.00	0.00	QC2 Waterjet-2		SC 19/02/08
120	QC	8 pcs	2/25/19	2/25/19	0.00	0.00	QC8-3		SC 62/19/02/15
130	HandFinish	8 pcs	2/25/19	2/25/19	0.00	0.20	HandFinish1		BR 19/02/15
140	QC	8 pcs	2/25/19	2/25/19	0.00	0.00	QC7-2		DEF 19-02-19
150	Powdercoat	8 pcs	2/25/19	2/25/19	0.00	0.40	Powdercoat1		BR 19-2-20
160	QC	8 pcs	2/25/19	2/25/19	0.00	0.00	QC3		SC 19/02/25
170	Packaging	8 pcs	2/25/19	2/25/19	0.00	0.00	Packaging3-1 \$1.050		SC 19/02/25
180	QC21-SA	8 Ea	2/25/19	2/25/19	0.00	0.00	QC21		SC FEB 26 2019

Part Op 100 - 1-Cut as per Dwg. D3751 Dwg Rev: B Prog Rev: B 2- Debur if necessary
 Descriptions: 150 - START TIME: 3:30 OVEN TEMPERATURE: 320 FINISH TIME: 3:50 DAS 21 FEB 26 2019
M138997

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.2400 sf (.03 ea)	100-Waterjet - Flow - 1	5114804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	0	37	0

Part Specifications

Specifications could not be found.

Plex 2/7/19 10:50 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S151973



Part: D3751-1

Job No: 190336

Serial No/Batch: S151973

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/08/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					